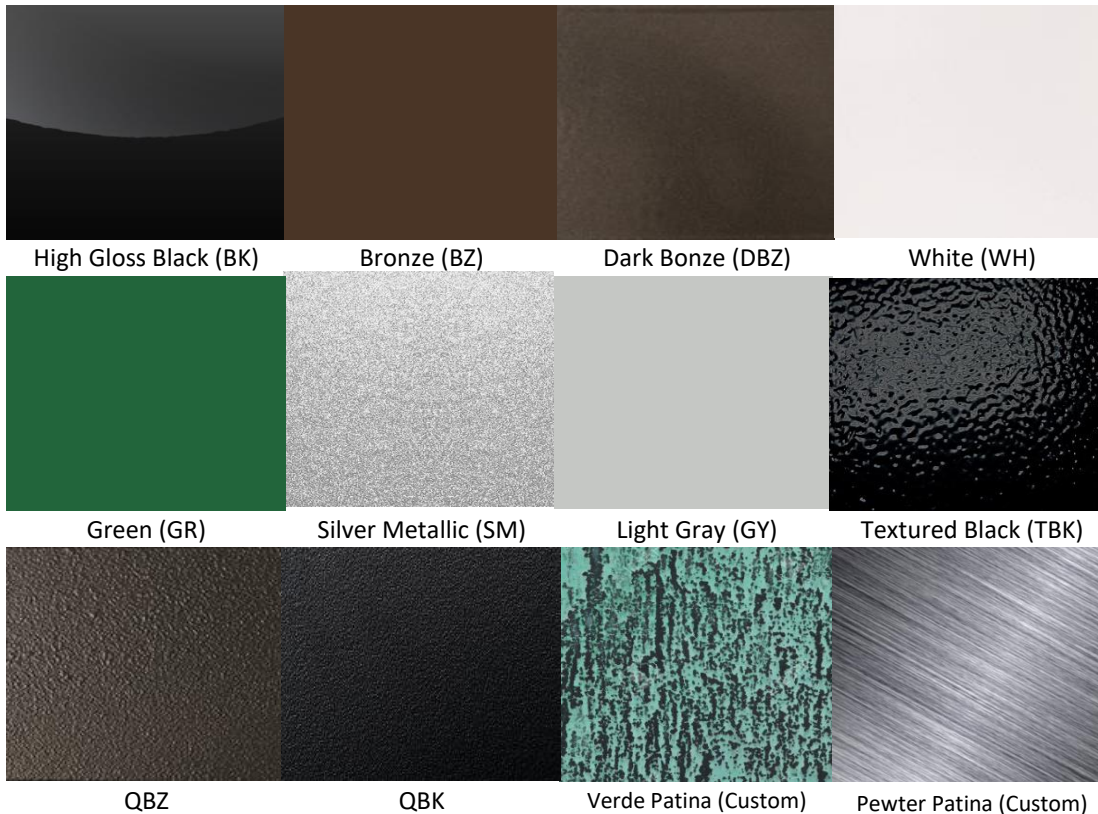




## CALVIN22 Bollard Color Chart

### Traditional Standard Paint Colors



### RAL Custom Color (Consult Factory- MOQ Required)

There are 5 finishing stages in the finishing process for proper protection and durability

**Stage 1:** Heat treat aluminum parts to yield strength - not all applications require heat treat process

**Stage 2:** All aluminum parts are degreased using cleaning agent before going through an industrial detergent rinse

**Stage 3:** Product enters a four step iron phosphate coating treatment to prepare metal for powder coating

- Iron Phosphate Bath
- Clean cold rinse
- Clean hot rinse
- High pressure air drying to insure all water is absorbed for final stage

**Stage 4:** Powder coating application onto raw/clean parts before curing

**Stage 5:** Product cures in our industrial oven set to required temperature for final process of application

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*-Note: All colors shown are approximate and may have slight variation on actual product*